

## Fabrication of Porous Co<sub>3</sub>O<sub>4</sub> Arrays by a Co-Precipitation Method and its Application as a Non-Enzymatic Glucose Sensor

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**Summary:** The porous cobaltic oxide (Co<sub>3</sub>O<sub>4</sub>) arrays has been prepared by a chemical co-precipitation route using the nickel foam as substrate. Cyclic voltammetry (CV), and amperometric current method (i-t curve) are used to explore the non-enzymatic glucose sensor in a three-electrode system. This porous Co<sub>3</sub>O<sub>4</sub> array non-enzymatic sensor shows a sensitivity of 592.8 mA mM<sup>-1</sup> cm<sup>-2</sup> in concentration from 0.99 μM to 1.073 mM. The porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode also showed low LOD value (0.005 μM) and fast response time (4 s). This porous Co<sub>3</sub>O<sub>4</sub> electrode shows a good sensor performance due to these rich redox reaction sites in the unique porous structure. This porous cobaltic oxide arrays maybe a potential sensor material in the glucose detection application.

**Keywords:** Glucose detection; Electrochemical application; Glucose sensor; Cobaltic oxide; Nickel foam; Porous structure.

### Introduction

With modern medical diagnostic techniques for the glucose measurement standard increasing, glucose detection technology has attracted more and more attentions [1-4]. Notwithstanding various types of glucose detection technologies as electronic, optical, acoustic, electromagnetism, thermal are researched [5-9]. The high sensitive non-enzyme electrochemical glucose detection sensor electrode materials are the key contents of this research field [10]. Glucose biosensors are usually divided into enzyme type and non-enzyme type. Since 1980, enzymatic glucose sensors have been widely used and successfully commercialized. However, in the process of using enzyme sensor, the biological enzyme of sensitive element has many disadvantages. The biggest disadvantage of enzyme glucose sensor is poor stability and high maintenance cost. The biological enzyme itself is very sensitive to the external environment [11, 12]. Recently, many researchers are beginning to pay attention to non-enzymatic glucose sensor electrode materials [13, 14].

Due to more advantages, the non-enzymatic electrochemical glucose sensors have been widely studied recently [15-17]. The transition metal oxides can be used to prepare non-enzyme glucose sensor electrode materials. Moreover, the price of these metal oxides is relatively low, the raw materials are easy to obtain, it can provide appropriate overpotential with

glucose molecules to produce fast and sensitive chemical reaction signals [18-23]. Cobalt trioxide (Co<sub>3</sub>O<sub>4</sub>) is the spinel structure (AB<sub>2</sub>O<sub>4</sub>). Co<sub>3</sub>O<sub>4</sub> belongs to the AB<sub>2</sub>O<sub>4</sub> crystal structure, and its molecular formula can be regarded as CoCo<sub>2</sub>O<sub>4</sub>. In the electrocatalytic redox reaction, CO<sup>3+</sup>/Co<sup>4+</sup> redox pairs can be produced by CO<sup>3+</sup>/Co<sup>4+</sup>. In addition, Co<sub>3</sub>O<sub>4</sub> also provides high electroactivity, low cost, environmental friendliness and relatively good conductivity [24, 25]. Therefore, the development of nanostructured Co<sub>3</sub>O<sub>4</sub> electrode as material has a great significance for the glucose detection [13, 26]. For example,

In this work, porous Co<sub>3</sub>O<sub>4</sub> array sensor electrodes have been prepared by room temperature co-deposition and heat treatment. The porous cobaltic oxide arrays has been prepared by a chemical co-precipitation route using the nickel foam as substrate. The commercial nickel foam is low cost, high conductivity and abundant pore structure. It provides unique microstructure for directly growing porous Co<sub>3</sub>O<sub>4</sub> array structure.

### Experimental

*Preparation of porous Co<sub>3</sub>O<sub>4</sub> array on foam nickel sensor electrode*

The nickel foam can be firstly washed in an ultrasonic cleaning tank for 30 minutes with 2 M

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hydrochloric acid to remove oxide impurity layer. Then foam nickel is cleaned with ethanol and a large amount of deionized water. The  $\text{Co}_3\text{O}_4$  array foam nickel sensor electrode is prepared by chemical co-deposition method. In this reaction, the oxalic acid ( $\text{H}_2\text{C}_2\text{O}_4 \cdot 2\text{H}_2\text{O}$ ) was used as the precipitator. The cobalt nitrate solution (0.1 M) was added into this oxalic acid solution (0.1 M, with the pretreated nickel foam), and the molar ratio of oxalic acid and cobaltous nitrate is 2, maintained stirring for 30 minutes. Then, the nickel foam was collected and washed thoroughly and dried for 2 hours. Finally, the nickel foam precursor was heat-treated for 2 hours at 350 °C and cooled to ambient temperature. The porous  $\text{Co}_3\text{O}_4$  array non-enzyme glucose sensor electrode was obtained.

#### *Instruments and characterizations*

X-ray diffraction (XRD) measurement was carried out using the Rigaku RAD-3C diffractometer instrument (Cu  $K\alpha$ ,  $\lambda=1.5405 \text{ \AA}$ , 35 kV, 20 mA, 2- $\theta$  angles: 10°–70°). The morphology and structure were investigated by scanning electron microscopy (SEM, JEOL S-4800) under the condition of 3.0 kV operating voltage. Transmission electron microscopy (TEM, JEOL JEM-2100F microscopy) was also carried out to investigate the element distributions of porous  $\text{Co}_3\text{O}_4$  array under the condition of 200 kV accelerating voltage. X-ray photoelectron spectroscopy (XPS, ESCALB-MKII250) was performed to analyze the elemental compositions and its valence of porous  $\text{Co}_3\text{O}_4$  array under a monochromatic 150 W Al  $K\alpha$  source radiation. Nitrogen adsorption/desorption measurement was performed to analyze the specific surface area of porous  $\text{Co}_3\text{O}_4$  array on a Micromeritics ASAP 2010 analyzer at 77 K.

#### *Porous $\text{Co}_3\text{O}_4$ array on foam nickel electrode for glucose detection*

The performance of the porous  $\text{Co}_3\text{O}_4$  array on foam nickel electrode is investigated in the electrochemical workstation of CHI 660D made in China. The three-electrode system is used in glucose detection process. The porous  $\text{Co}_3\text{O}_4$  array on foam nickel electrode is used as the working electrode, the platinum (Pt) electrode as the counter electrode, the Hg/HgO electrode as the reference electrode in a 0.5 M sodium hydroxide solution. By using cyclic voltammetry (CV), amperometric current method (i-t curve) and electrochemical impedance spectroscopy (EIS) method, the electrochemical performance of the

porous  $\text{Co}_3\text{O}_4$  array on foam nickel electrode sensor was investigated under the experimental ambient temperature of 25 °C. Cyclic voltammetry and amperometric method were used to test glucose under magnetic stirring at 400 revolutions per minute, and EIS test was carried out without stirring.

## **Results and Discussion**

XRD diffraction pattern of porous  $\text{Co}_3\text{O}_4$  array material is shown in Fig. 1a. These peaks at 30.1°, 35.4°, 37.0°, 43.0°, 53.2°, 56.9°, 62.5° and 73.9° correspond to (220), (311), (222), (400), (422), (511), (440) and (533) crystal plane standard diffraction patterns of spinel ( $\text{AB}_2\text{O}_4$ ) cobalt trioxide ( $\text{Co}_3\text{O}_4$ ) phase (JCPDS No. 43–1003,  $a = b = c = 8.08 \text{ \AA}$ , space group: cube  $Fd-3m(227)$ ,  $Z=8$ )[27]. It further shows the high purity of the porous  $\text{Co}_3\text{O}_4$ . The peaks with wide width and weak intensity show that the porous  $\text{Co}_3\text{O}_4$  array has low crystallinity [28]. In the following SEM and TEM images, the  $\text{Co}_3\text{O}_4$  material synthesized in this work is polycrystalline and porous. These structural characteristics can improve their electrochemical properties, because many loosely stacked nano materials can improve the application performance of their sensors [29]. Fig. 1b is a typical BET test isotherm of porous  $\text{Co}_3\text{O}_4$  array electrode. The nitrogen desorption/adsorption test isotherm was drawn by taking the volume ( $V_m$ ) and the relative pressure ( $P/P_0$ ). The BET specific surface area of porous  $\text{Co}_3\text{O}_4$  array is  $49.1 \text{ m}^2 \text{ g}^{-1}$ . The isotherm of nitrogen desorption and adsorption test shows hysteresis. According to the distribution of hysteresis loop, it is the type III isotherm with H3 hysteresis loop. Fig. 1b Inset shows the average pore size (7.8 nm). The spectrum of the cobalt element (Fig. 1c) shows two typical peaks for cobalt regions centered at 779.9 eV and 794.9 eV, corresponding to Co 2p 3/2 and Co 2p 1/2 of  $\text{Co}^{3+}$ , respectively. The typical peak at 781.5 eV corresponding to Co 2p 3/2 of  $\text{Co}^{2+}$ , respectively. Two prominent satellite peaks of Co 2p 3/2 and Co 2p 1/2 were observed at 789.9 eV and 804.7 eV, respectively. A binding energy separation of 15 eV, which is in good agreement with the Co 2p 3/2 and Co 2p 1/2 energy level in  $\text{Co}_3\text{O}_4$ . These results indicated the successful fabrication of porous  $\text{Co}_3\text{O}_4$  array. The spectrum of the oxygen element (Fig. 1d) displays two peaks at binding energy of 529.8 eV and 531.9 eV are observed, which corresponding to the characteristic bands of the metal-oxygen bonds in  $\text{Co}_3\text{O}_4$  and metal surface hydroxyl groups, respectively.

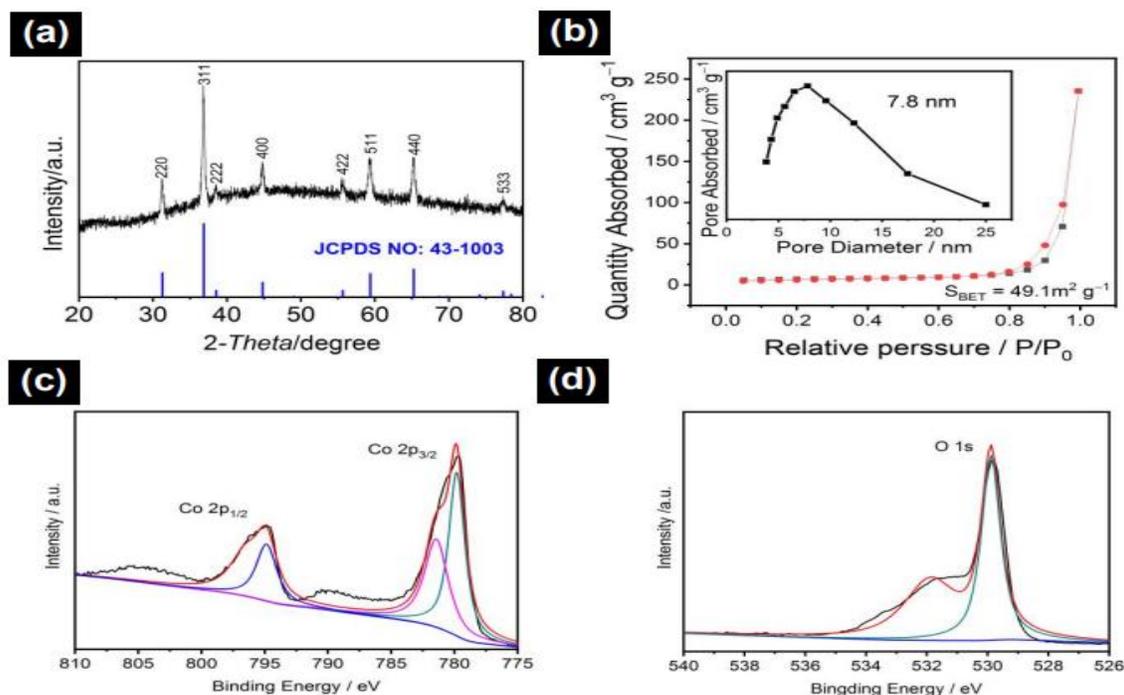
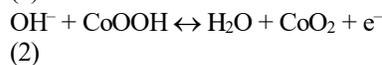
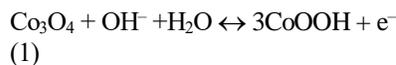


Fig. 1: (a) XRD patterns of porous Co<sub>3</sub>O<sub>4</sub> arrays sensor electrode. The standard diffraction pattern of Co<sub>3</sub>O<sub>4</sub> (JCPDS NO 43-1003) is shown as a reference. (b) BET nitrogen adsorption and desorption isotherms of porous Co<sub>3</sub>O<sub>4</sub> arrays sensor electrode, Inset is the pore size distribution plot with based on BJH measurement. (c) XPS spectra of Co 2p spectrum and (d) O 1s spectrum.

Fig. 2a is a SEM image at a lower magnification. From the SEM images at low magnification, the porous Co<sub>3</sub>O<sub>4</sub> were evenly and completely covered on the surface of the foam nickel substrate. Porous Co<sub>3</sub>O<sub>4</sub> in the foamed nickel substrates form three dimensional ordered porous Co<sub>3</sub>O<sub>4</sub> arrays. Fig. 2b shows SEM images of porous Co<sub>3</sub>O<sub>4</sub> array electrodes at medium magnification. The length of porous Co<sub>3</sub>O<sub>4</sub> is about 5 μm and the width of porous Co<sub>3</sub>O<sub>4</sub> is about 600 nm. Fig. 2c shows the SEM image of porous Co<sub>3</sub>O<sub>4</sub> array electrode with high magnification, and the porous structure of the surface can be clearly seen. The porous structure further forms a three-dimensional spatial structure. This unique structure can shorten the diffusion / transmission distance. The porous Co<sub>3</sub>O<sub>4</sub> array provides a larger surface area for electrocatalytic reaction. Fig. 2e is the overall contour of Co<sub>3</sub>O<sub>4</sub>, which is the porous structure, and the width is 600 nm. The lattice stripes with crystal plane spacing of 2.858 and 2.437 Å can be clearly seen, which correspond to (220) and (311) crystal planes of Co<sub>3</sub>O<sub>4</sub> phase (Fig. 2f). The lattice fringes consist with XRD diffraction patterns. The SAED pattern consists of two light diffraction rings (Fig. 2g). The diffraction ring matches the (220) and (311) crystal surfaces of the porous Co<sub>3</sub>O<sub>4</sub> respectively, indicating the existence of the porous Co<sub>3</sub>O<sub>4</sub> and its polycrystalline structure[30].

The porous Co<sub>3</sub>O<sub>4</sub> array electrode was directly used in the glucose sensor. Fig. 3a is the CV curves of Co<sub>3</sub>O<sub>4</sub> array (10 – 100 mV s<sup>-1</sup>). The electrolyte solution is 0.5 M NaOH. These peaks are the electrochemical redox reaction of porous Co<sub>3</sub>O<sub>4</sub> array electrode during glucose detection. The reaction equations are as follows (1), (2) and (3) [31].



As shown in Fig. 3a, in the deferent scanning rates, the corresponding pairs of redox peaks are observed. Fig. 3b is the fitting curve of the peak current to the square root of the scanning rate. These peaks increase linearly with the scanning rate, which means the ion transfer is reversible [32]. Fig. 3c shows the CV curves in the deferent glucose concentrations (0, 1, 2, 3, 4, 5, 6, 7 and 8 mM). From the CV curve of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode (Fig. 3d), the peak of redox reaction increases steadily, and there is almost no change in shape. These results show that porous Co<sub>3</sub>O<sub>4</sub> array electrode has good electrochemical sensing performance for glucose.

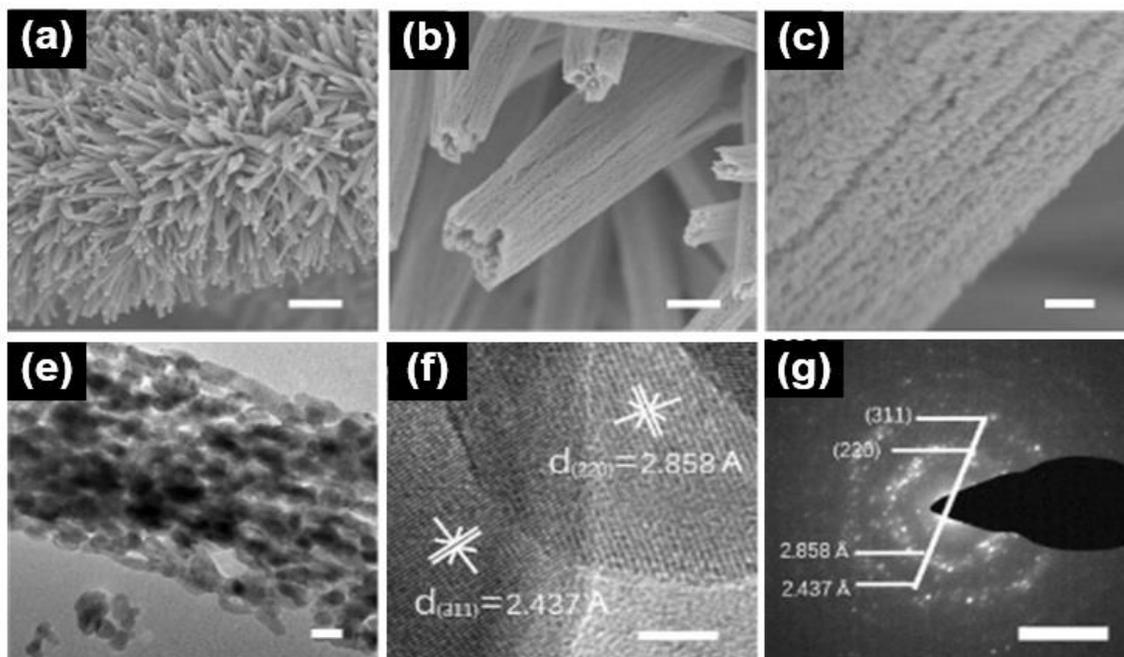


Fig. 2: (a) Low magnification SEM image of porous  $\text{Co}_3\text{O}_4$  sensor electrode, scale bar = 5  $\mu\text{m}$ . (b) Medium magnification SEM images, scale bars = 500 nm. (c) High magnification SEM image, scale bar = 100 nm. (e) Low magnification TEM image, scale bar = 50 nm; (f) High resolution TEM (HRTEM) images, scale bar = 5 nm; (g) Selected area electron diffraction (SAED) patterns, scale bar = 5  $1/\text{nm}$

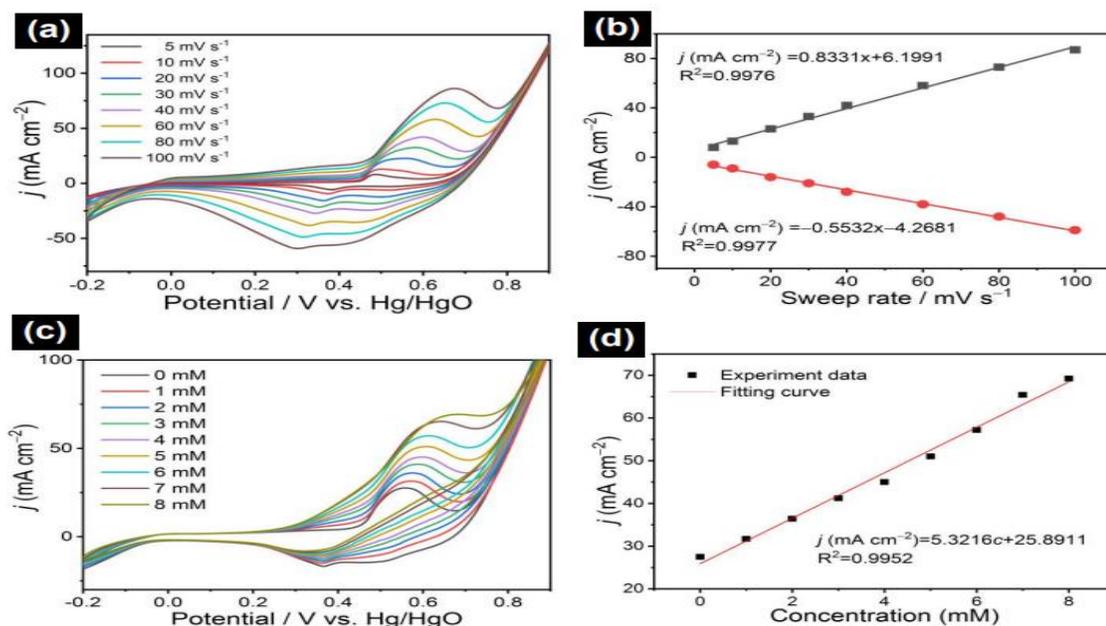


Fig. 3: (a) CV curves of porous  $\text{Co}_3\text{O}_4$  sensor electrode in 0.5 M NaOH electrolyte. (b) The corresponding fitting curves of anode and cathode peak response currents for (a) as a function of the square root of sweep rates. (c) CV curves of porous  $\text{Co}_3\text{O}_4$ . (d) The corresponding fitting curves of anode and cathode peak response currents for (c) as a function of the square root of sweep rates.

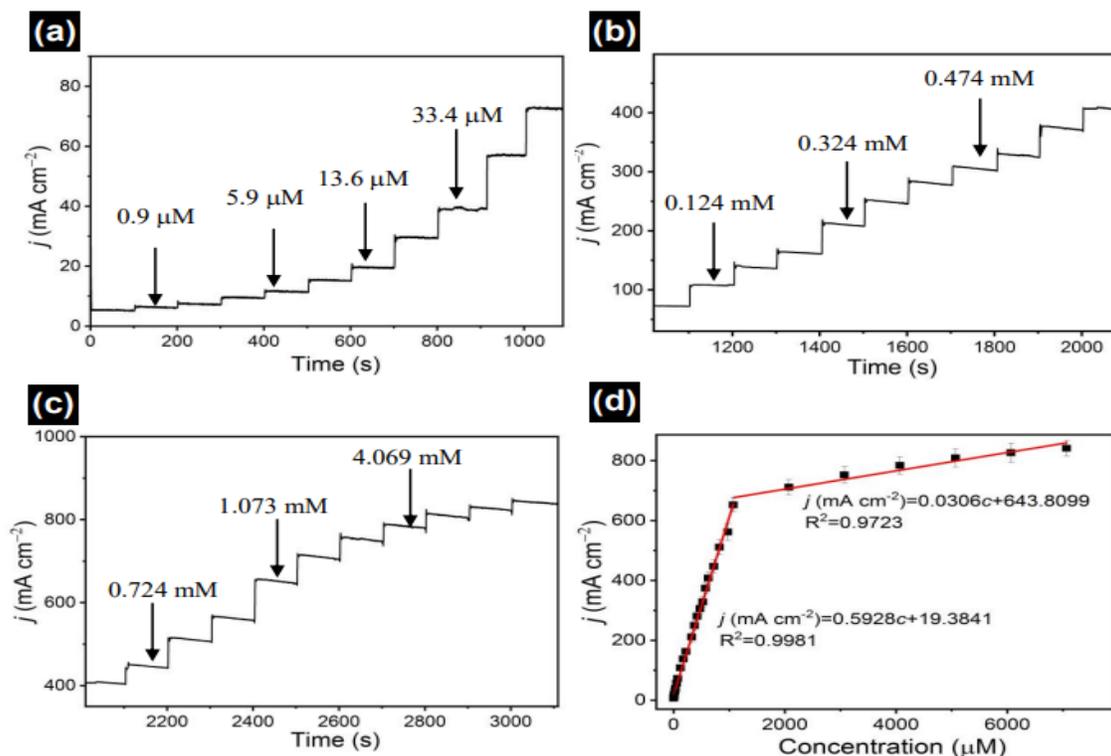


Fig. 4: The amperometric responses of porous Co<sub>3</sub>O<sub>4</sub> arrays on nickel foam sensor with various concentration glucose. (a) The amperometric responses of low concentration for glucose; (b) The amperometric responses of medium concentration for glucose; (c) The amperometric responses of high concentration for glucose; (d) The corresponding fitting curves at different concentrations.

The electrochemical response characteristics of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode can be tested by amperometric method. In this electrochemical detection system, the response time was tested at a potential of +0.45V. The current time gradient curve of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode in the low concentration range of 0.9–74.1 μM is shown in Fig. 4a. When glucose solution is added to NaOH electrolyte solution, different current responses can be clearly observed in the electrolytic cell, which shows that the porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode has good current response characteristics in glucose detection. Fig. 4b shows the current time gradient curve from 74.1 μM–0.625 mM. With the increasing concentration of glucose solution, the porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode always conducts electrons rapidly. Fig. 4c shows the current time gradient curve of porous Co<sub>3</sub>O<sub>4</sub> array sensor from 0.625 mM to 7.067 mM.

Fig. 4d shows the corresponding fitting curves of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrodes in two different concentration ranges (0.99 μM–1.073 mM and 1.073 mM–7.067 mM). The regression equations

corresponding to the fitting curve are:  $j(\text{mA cm}^{-2}) = 0.5928c (\mu\text{M}) + 19.3841$  ( $R^2 = 0.9981$ ) and  $j(\text{mA cm}^{-2}) = 0.0306c (\mu\text{M}) + 643.8099$  ( $R^2 = 0.9723$ ). According to the fitting curve, the detection sensitivity of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode is 592.8 mA mM<sup>-1</sup> cm<sup>-2</sup> (in the concentration from 0.99 μM to 1.073 mM), and the detection sensitivity of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode is 30.6 mA mM<sup>-1</sup> cm<sup>-2</sup> (from 1.073 mM to 7.067 mM). Porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode shows good sensitivity at low concentration. As can be seen from Fig. 4d, these current responses increase with the glucose concentration. This detection limit (LOD) of porous Co<sub>3</sub>O<sub>4</sub> array sensor electrode is calculated using the following formula (4)[33].

$$\text{LOD} = 3\text{SD}/S \quad (4)$$

Here  $S$  is 0.5928 mA μM<sup>-1</sup> cm<sup>-2</sup>,  $\text{SD}$  is  $9.9 \times 10^{-4}$  mA cm<sup>-2</sup>. The LOD is 0.005 μM.

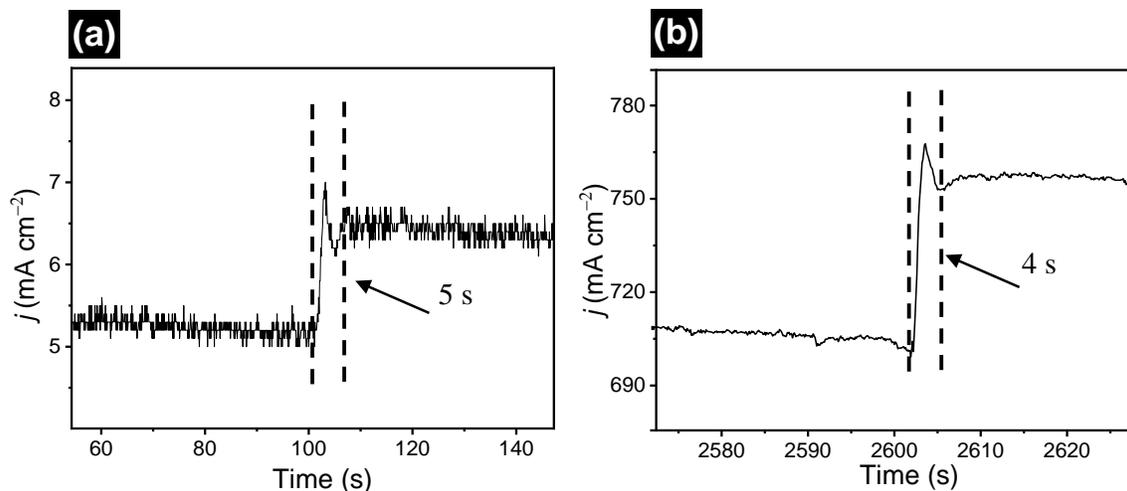


Fig. 5: The response time of porous  $\text{Co}_3\text{O}_4$  sensor electrode (a) A response time of 5 s at a gluconic concentration of  $0.9 \mu\text{M}$ ; (b) A response time of 4 s at a gluconic concentration of  $3.070 \text{ mM}$ .

Table-1: Comparison of the electrochemical performance of glucose detection for the porous  $\text{Co}_3\text{O}_4$  arrays on nickel foam sensor in this work and the previously reported transition metal based sensors.

Materials	Sensitivity $\text{mA mM}^{-1} \text{ cm}^{-2}$	Linear range $\mu\text{M}$	LOD $\mu\text{M}$	Response time s	References
$\text{Co}_3\text{O}_4$ /nanoporous gold	4.47	2–2110	0.085	2	[35]
$\text{Co}_3\text{O}_4$ nanoclusters	1.38	88–7700	26	-	[36]
$\text{Co}_3\text{O}_4$ -NiO nano-needles	0.062	1–3400	0.81	-	[37]
S-doped $\text{Co}_3\text{O}_4$ shell	1.27	0.2–3100	0.09	-	[38]
$\text{Co}_3\text{O}_4$ /CuO nanorod	5.41	1–500	0.38	2	[39]
Cu-doped $\text{Co}_3\text{O}_4$ film	1.85	18.3–1440	0.153	10	[40]
$\text{Co}_3\text{O}_4$ -N-doped carbon	2.56	0.5–20	0.05	-	[41]
$\text{Co}_3\text{O}_4$ acicular nanotube	2.0	200–1000	0.3396	5	[42]
$\text{Co}_3\text{O}_4$ nanofibers	0.014	100–8000	60	6	[43]
$\text{Co}_3\text{O}_4$ - $\text{CeO}_2$ nanosheets	0.019	5–1500	0.21	-	[44]
$\text{Co}_3\text{O}_4$ /carbon nanotube	2.55	1–122	0.28	14	[45]
$\text{Co}_3\text{O}_4$ needles/Au honeycomb	2.01	20–4000	20	120	[46]
$\text{Co}_3\text{O}_4$ /carbon cloth	0.246	0.5–1000	0.012	-	[47]
porous $\text{Co}_3\text{O}_4$ arrays	592.8 30.6	0.99–1073 1073–7067	0.005	4	In this work

Test response time is a key parameter of electrochemical sensor. This response time of porous  $\text{Co}_3\text{O}_4$  array sensor was obtained by current time test. Fig. 5 shows the response time of porous  $\text{Co}_3\text{O}_4$  array sensor electrode. By adding glucose to the electrolyte solution, glucose oxidizes to generate electrons, resulting in a rapid increase in current and then reaching a stable state. Fig. 5a shows the response time of porous  $\text{Co}_3\text{O}_4$  array sensor electrode is 5 seconds (the concentration is  $0.9 \mu\text{M}$ ). Fig. 5b shows that the response time of the porous  $\text{Co}_3\text{O}_4$  array sensor electrode is 4 seconds at a glucose concentration of  $3.070 \text{ mM}$ . The results show that the porous  $\text{Co}_3\text{O}_4$  array sensor electrode has fast amperic current response time and good sensitivity. The comparison for the sensing performances of porous  $\text{Co}_3\text{O}_4$  array and other transition metal oxide materials is listed as shown in Table-1. This comparison table shows the excellent sensing performances of porous  $\text{Co}_3\text{O}_4$  array electrode compared to the reported sensor.

The anti-interference (selectivity) of porous  $\text{Co}_3\text{O}_4$  array is very important for glucose detection. As shown in Fig. 6, the amperic current responses of Citric Acid, Urea, Ascorbic Acid and NaCl were tested in the same NaOH electrolyte. By adding  $1.0 \text{ mM}$  glucose, Citric Acid (CA), Urea, Ascorbic Acid (AA), NaCl into the electrolyte, a significant response current is at 200 s and 900 s, which are the response of the glucose. The current response generated by these interfering substances (CA, Urea, AA, and NaCl) can be negligible[34]. The selectivity of the porous  $\text{Co}_3\text{O}_4$  array sensor electrode is good. Therefore, the anti-interference (selectivity) test results of porous  $\text{Co}_3\text{O}_4$  array sensor electrode show that porous  $\text{Co}_3\text{O}_4$  array sensor will have good potential in practical application in the non-enzymatic glucose detection.

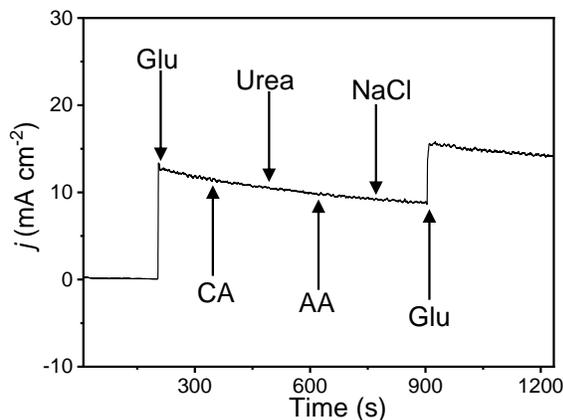


Fig. 6: Selectivity of porous  $\text{Co}_3\text{O}_4$  arrays on nickel foam sensor.

### Conclusion

The porous  $\text{Co}_3\text{O}_4$  array electrodes have been successfully prepared by coprecipitation reaction and heat treatment. The porous  $\text{Co}_3\text{O}_4$  array sensor electrode has been investigated in the electrochemical sensor test. This unique porous  $\text{Co}_3\text{O}_4$  array provides more electrocatalytic active sites, to promote rapid electron ion transfer efficiency. The porous  $\text{Co}_3\text{O}_4$  array sensor electrode has good performance, with good selectivity, stability, high sensitivity, reversible and rapid response. The porous  $\text{Co}_3\text{O}_4$  array sensor electrode showed a high sensitivity of  $592.8 \text{ mA mM}^{-1} \text{ cm}^{-2}$  in the concentration from  $0.99 \text{ }\mu\text{M}$  to  $1.073 \text{ mM}$ . The porous  $\text{Co}_3\text{O}_4$  array sensor electrode also showed low LOD value ( $0.005 \text{ }\mu\text{M}$ ) and fast response time (4 s). These good electrochemical detection properties of glucose show that porous  $\text{Co}_3\text{O}_4$  array sensor electrode has good potential and practical application prospect as non-enzymatic sensing materials.

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